

Respectfully submitted,

DORITY & MANNING, P.A.

By:


Stephen E. Bondura
Reg. No. 35,070
P.O. Box 1449
Greenville, SC 29602-1449
(864) 271-1592
FAX (864) 233-7342

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Claim Worksheets for 10/071,780 (S&S-1102)

--33. A process for production of a disintegration roll for use in separation of fibers in an open-end apparatus, said process comprising the steps of:

 converting a shredding element into a preparative configuration that corresponds to a finished configuration the shredding element assumes on the disintegration roll;

 hardening at least a portion of the shredding element while it is in the preparative configuration; and

 [attaching] using the [harden] hardened shredding element [to] on a shredding element carrier of the disintegration roll.